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Editorial

Influencing the factors of milk production from cows

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EDITORIAL NOTE

Centralized dairy farming as we understand it primarily developed around villages and cities, where residents were unable to have cows of their own due to a lack of grazing land. Near the town, farmers could make some extra money on the side by having additional animals and selling the milk in town. The dairy farmers would fill barrels with milk in the morning and bring it to market on a wagon. Until the late 19th century, the milking of the cow was done by hand. the United States, several large dairy operations existed in some northeastern states and in the west, that involved as many as several hundred cows, but an individual milker could not expected to milk more than a dozen cows a day. Smaller operations predominated. For most herds, milking took place indoors twice a day, in a barn with the cattle tied by the neck with ropes or held in place by stanchions. Feeding could occur simultaneously with milking in the barn, although most dairy cattle were pastured during the day between milkings. Such examples of this method of dairy farming are difficult to locate, but some are preserved as a historic site for a glimpse into the days gone by. One such instance that is open for this is at Point Reyes National Seashore.

Dairy farming has been part of agriculture for thousands of years. Historically it has been one part of small, diverse farms. In the last century or so larger farms concentrating on dairy production emerged. Large scale dairy farming is only viable where either a large amount of milk is required for production of more durable dairy products such as cheese, butter, etc. or there is a substantial market of people with cash to buy milk, but no cows of their own. Dairy farms were the best way to meet demand.

VACUUM BUCKET MILKING

The first milking machines were an extension of the traditional milking pail. The early milker device fit on top of a

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regular milk pail and sat on the floor under the cow. Following each cow being milked, the bucket would be dumped into a holding tank. These were introduced in the early $20^{\rm th}$ century.

This developed into the Surge hanging milker. Prior to milking a cow, a large wide leather strap called a surcingle was put around the cow, across the cow's lower back. The milker device and collection tank hung underneath the cow from the strap. This innovation allowed the cow to move around naturally during the milking process rather than having to stand perfectly still over a bucket on the floor.

MILKING PIPELINE

The next innovation in automatic milking was the milk pipeline, introduced in the late 20th century. This uses a permanent milk-return pipe and a second vacuum pipe that encircles the barn or milking parlor above the rows of cows, with quick-seal entry ports above each cow. By eliminating the need for the milk container, the milking device shrank in size and weight to the point where it could hang under the cow, held up only by the sucking force of the milker nipples on the cow's udder. The milk is pulled up into the milk-return pipe by the vacuum system, and then flows by gravity to the milkhouse vacuum-breaker that puts the milk in the storage tank. The pipeline system greatly reduced the physical labor of milking since the farmer no longer needed to carry around huge heavy buckets of milk from each cow.

MILKING PARLORS

Innovation in milking focused on mechanizing the milking parlor (known in Australia and New Zealand as a milking shed) to maximize the number of cows per operator which streamlined the milking process to permit cows to be milked as if on an assembly line, and to reduce physical stresses on the farmer by putting the cows on a platform slightly above the person milking the cows to eliminate having to constantly bend over.